



# LOTHERME



## LoTherme OA - 633

An 54-56 HRC Air-hardening Crack-free OA wire.

### Characteristics :

LoTherme OA-633 deposits air-hardening, crack-free martensite weld metal resistant to moderate abrasion, heavy impact and high compressive load applications. Weld metal is machinable by grinding only.

### Applications:

LoTherme OA-633 is suitable for re-building and reclamation of rock drills, agricultural equipments, burden area of blast furnace bells & hoppers, shear blades, etc.

**Weld Metal Hardness:** 54 RC

### Current Conditions : DC(+)

Diameter (mm)	2.4	2.8
Current Range (Amps)	200-300	250-350
Voltage (V)	26-28	26-28
Stick Out (mm)	30-40	30-40

**Standard Wire Diameter (mm):** 2.4 and 2.8

### Packing:

Supplied in layer wound 12.5 kgs plastic spool. Each spool is sealed in a polythene bag and then packed in a shrink-wrapped corrugated box.

**Note :** Any other type of packaging, or other than standard wire sizes, may be available on request.